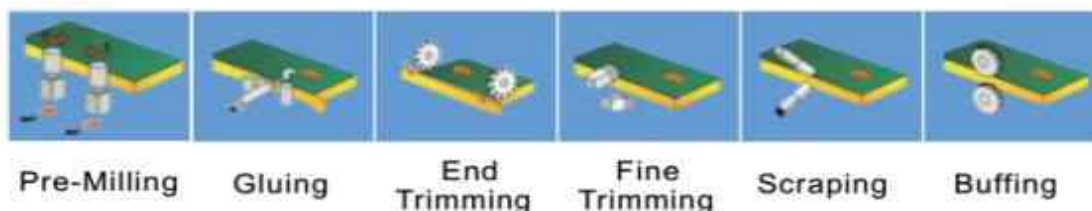


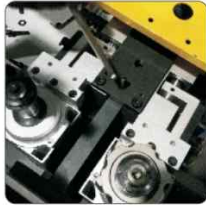
SIGMA 308DSP Edgebander



Technical Data

MAIN TECHNICAL DATA	SIGMA 308DSP
Min. Panel Length	100mm
Min. Panel Width	70mm
Panel Thickness	12-45mm
Edge width	10-48mm
Edge Thickness	0.3-3mm
Feed Speed	12m/min
Total Power	8 kW
Input Frequency	50Hz
Voltage	380V 3Phase
Pneumatic Power	6 bar
Dimensions	3200 x 780 x 1550mm
Weight	900kgs

SIGMA308DSP Edgebander Features



Pre-Milling

Two milling cutters that de-burrs the panel to be edged ensuring flush edging against component.

Gluing

Glue rollers evenly applies the glue to the edge of the board.



End Trimming

Trims the excess edging on front and back of panel after edging application.

Rough Trimming

Trims the excess edging off the top and bottom of your panel with a R2 radius on 2mm.



Scraping

Top and bottom scrapers trims and cleans edges. Leaving edging flush and smooth.

Buffing

Cleans off any surplus glue on the top and bottom of the panel.



SIGMA 308DSP Edgebander Motor Specification

Pre-Milling

1.8kw
12000rpm
V220/380



End Trimming

0.35kW
12000rpm
200Hz
V200/380



Fine Trimming

0.5kW
12000rpm
200Hz
V220/380



Buffing

0.18kW
1330 r/min
50Hz
V220/380



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